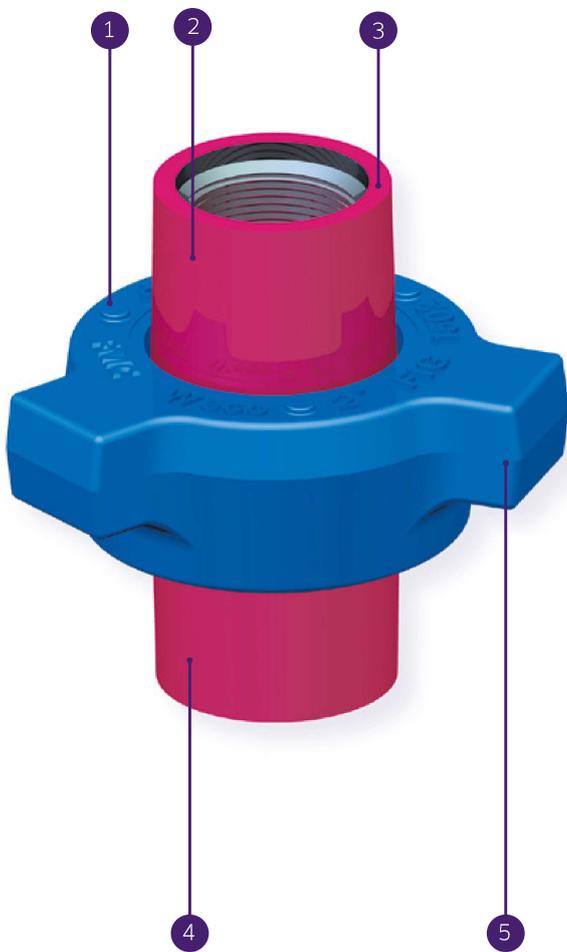


Weco® Hammer Unions

Weco® wing unions are the most complete line of standard and sour gas service pipe connectors in the world.

Available in 1 to 12-inch nominal pipe sizes with cold working pressures up to 20,000 psi, Weco® wing unions are manufactured using the finest raw materials, tooling procedures, and heat-treating techniques available. Materials meet ASME and AISI standards. Each union is carefully inspected to ensure long, dependable service in the most extreme conditions. Like all pressure containing products, Weco® wing unions require special handling.



1. Positive identification

For positive identification in the field, all Weco® wing union nuts and subs include the Weco® name union figure number, size, and pressure rating. Additionally, for sour gas service are stamped "Sour Gas."

2. Simple identification

New, factory-shipped Weco® wing unions are color coded for quick identification.

3. Choice of end connections

Weco® wing unions are available with line pipe or tubing threads, butt-weld, or non-pressure seal end connections.

4. Interchangeable parts

All Weco® wing union parts of the same figure number, size, and pressure rating are interchangeable. This feature makes it easy to mate male and female subs that are frequently made-up and broken-out.

5. Fast make-up, break-out

Three lug nuts and self-locking ACME threads provide fast make-up and break-out regardless of position or space restrictions.

Hammer Unions



Figure 206

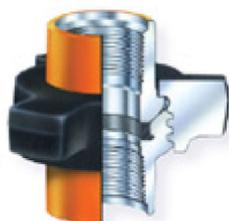


Figure 602



Figure 1502

Table 11.1

End Connection							
Size	206		602		1502		Service Type
	Buttweld	Threaded LPT	Buttweld	Threaded LPT	Buttweld	Threaded LPT	
2"	CF	3207281	P533918	P533564*	3207809	3201570*	Standard
3"	CF	3203048	3237633	3202416*	3219528	3207510*	Standard
4"	CF	3205449	3223176	CF	CF	CF	Standard
2"	CF	CF	P533986	P533964*	3248700	3257930*	Sour Service
3"	CF	P518522	3253266	3251014*	3235505	3248935*	Sour Service
4"	P522319	CF	3257297	3251015	3256881	CF	Sour Service

Notes: *FIG 602 & 1502 with 2" LPT Threaded Unions rated to Max 5,000 PSI WP and 3" LPT Threaded to Max 3,000 PSI WP

Adapter



Female x Female Adapter



Male x Female Adapter



Male x Male Adapter

Table 11.2

Size	Weco Union End	Pressure Range	Connection			Service Type
			MXM	MXF	FXF	
2"	1502	15K PSI	3257099	3258741	3257869	Standard
2" X 3"	1502	15K PSI	3261590	3251070	3261681	Standard
3"	1502	15K PSI	3258500	3262455	3258501	Standard
2"	1502	10K PSI	3259883	3265207	3259885	Sour Service
2" X 3"	1502	10K PSI	3263208	3257182	P501843	Sour Service
3"	1502	10K PSI	3259027	P525990	3259171	Sour Service

Notes:

- Please consult factory for any other size and end connection are available
- CF = consult factory